



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3943-051
Job Sheet 178298



Part No: D3943-051

Job Qty: 3 ea

Part Name: Handle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP RevA: add DEO DD 09.11.18 verified by:JLM IPP Rev:B as per dwg REV.C DD 10.02.22 verified by:EC IPP REV:C 11.08.16 AS PER REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Large Fab-2		DK 18/06/06
100	Large Fab	3 pcs	6/29/18	6/29/18	0.00	4.17	Large Fab 3		DK 18/06/07
110	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC5		Q
120	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC9		Q
130	Powdercoat	3 pcs	6/29/18	6/29/18	0.00	0.28	Powdercoat8		DK 18-6-29
140	QC	3 pcs	6/29/18	6/29/18	0.00	0.00	QC3		DK 18-7-3
150	Packaging	3 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2		21
160	QC21-SA	3 Ea	6/29/18	6/29/18	0.00	0.00	QC21		9-86 JUL 03 2018

Part Op 100 - Drill handle assembly and assemble as per dwg

Descriptions: 130 - 1- MASK THREADS PRIOR TO PAINTING AS PER DWG 2- POWDER COAT:

M116324 START: 8:10 OUT: 3:20 FINISH: 8:40

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3943-5	Plate	3 Ea (1 ea)	90-Start up Operation	F162145-2 (X)
D3943-7	Stud	6 Ea (2 ea)	90-Start up Operation	S044259 (X)
				F161288-1 (X)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3943-5	3	6	0
	D3943-7	6	32	0

Part Specifications



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

re found.

Container No: S078317



Part: D3943-051

Job No: 178298

Serial No/Batch: S078317

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Plex 5/29/18 3:04 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																								
Description Work Order Deviation				Disposition				Completed By																																																							
								Lead hand / Supervisor Approval Verification																																																							
								QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____	
Misidentified ☐	Past Due ☐																																																														